ISO Standards Handbook:
Fasteners and screw threads

Volume 1: Terminology and nomenclature, General reference standards


Contents

Part 1 : Terminology and nomenclature
ISO 1891:1979 Bolts, screws, nuts and accessories — Terminology and nomenclature
ISO 5408:1983 Cylindrical screw threads — Vocabulary

Part 2 : General reference standards

2.1 ISO metric screw threads
ISO 262:1998 ISO general purpose metric screw threads — Selected sizes for screws, bolts and nuts
ISO 724:1993 ISO general-purpose metric screw threads — Basic dimensions
ISO 965-4:1998 ISO general purpose metric screw threads — Tolerances — Part 4: Limits of sizes for hot-dip galvanized external screw threads to mate with internal screw threads tapped with tolerance position H or G after galvanizing
ISO 965-5:1998 ISO general purpose metric screw threads — Tolerances — Part 5: Limits of sizes for internal screw threads to mate with hot-dip galvanized external screw threads with maximum size of tolerance position h before galvanizing
ISO 1502:1996 ISO general-purpose metric screw threads — Gauges and gauging

2.2 Technical drawings for screw threads and threaded parts
ISO 6410-1:1993  Technical drawings — Screw threads and threaded parts — Part 1: General conventions

2.3  Special screw threads
ISO 1478:1983  Tapping screws thread

2.4  Variations of forms, dimensions and designation
ISO 225:1983  Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions
ISO 272:1982  Fasteners — Hexagon products — Widths across flats
ISO 273:1979  Fasteners — Clearance holes for bolts and screws
ISO 885:2000  General purpose bolts and screws — Metric series — Radii under the head
ISO 888:1976  Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts
ISO 3508:1976  Thread run-outs for fasteners with thread in accordance with ISO 261 and ISO 262
ISO 4753:1999  Fasteners — Ends of parts with external metric ISO thread
ISO 4755:1983  Fasteners — Thread undercuts for external metric ISO threads
ISO 4757:1983  Cross recesses for screws
ISO 7378:1983  Fasteners — Bolts, screws and studs — Split pin holes and wire holes
ISO 7721:1983  Countersunk head screws — Head configuration and gauging
ISO 7721-2:1990  Countersunk flat head screws — Part 2: Penetration depth of cross recesses
ISO 8991:1986  Designation system for fasteners
ISO 10664:1999  Hexalobular internal driving feature for bolts and screws

2.5  Tolerances of fasteners

2.6  General requirements and mechanical properties of fasteners
ISO 898-5:1998 Mechanical properties of fasteners made of carbon steel and alloy steel — Part 5: Set screws and similar threaded fasteners not under tensile stresses
ISO 898-7:1992 Mechanical properties of fasteners — Part 7: Torsional test and minimum torques for bolts and screws with nominal diameters 1 mm to 10 mm
ISO 2320:1997 Prevailing torque type steel hexagon nuts — Mechanical and performance properties
ISO 2702:1992 Heat-treated steel tapping screws — Mechanical properties
ISO 3506-1:1997 Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 1: Bolts, screws and studs
ISO 3506-3:1997 Mechanical properties of corrosion-resistant stainless steel fasteners — Part 3: Set screws and similar fasteners not under tensile stress
ISO 4042:1999 Fasteners — Electroplated coatings
ISO 6157-1:1988 Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements
ISO 6157-3:1988 Fasteners — Surface discontinuities — Part 3: Bolts, screws and studs for special requirements
ISO 7085:1999 Mechanical and performance requirements of case hardened and tempered metric thread rolling screws
ISO 8839:1986 Mechanical properties of fasteners — Bolts, screws, studs and nuts made of non-ferrous metals
ISO 8992:1986 Fasteners — General requirements for bolts, screws, studs and nuts
ISO 10666:1999 Drilling screws with tapping screw thread — Mechanical and functional properties
ISO 10683:2000 Fasteners — Non-electrolytically applied zinc flake coatings

2.7 Testing and acceptance inspection
ISO 3269:2000 Fasteners — Acceptance inspection
ISO 3800:1993 Threaded fasteners — Axial load fatigue testing — Test methods and evaluation of results
ISO 8749:1986 Pins and grooved pins — Shear test
ISO 10484:1997 Widening test on nuts
ISO 10485:1991 Cone proof load test on nuts
ISO 15330:1999 Fasteners — Preloading test for the detection of hydrogen embrittlement — Parallel bearing surface method
Contents

Part 3: Product standards

3.1 External drive hexagon head bolts and screws

ISO 4014:1999  Hexagon head bolts — Product grades A and B
ISO 4015:1979  Hexagon head bolts — Product grade B — Reduced shank (shank diameter approximately equal to pitch diameter)
ISO 4016:1999  Hexagon head bolts — Product grade C
ISO 4017:1999  Hexagon head screws — Product grades A and B
ISO 4018:1999  Hexagon head screws — Product grade C
ISO 4162:1990  Hexagon flange bolts — Small series
ISO 7411:1984  Hexagon bolts for high-strength structural bolting with large width across flats (thread lengths according to ISO 888) — Product grade C — Property classes 8.8 and 10.9
ISO 7412:1984  Hexagon bolts for high-strength structural bolting with large width across flats (short thread length) — Product grade C — Property classes 8.8 and 10.9
ISO 8676:1999  Hexagon head screws with metric fine pitch thread — Product grades A and B
ISO 8765:1999  Hexagon head bolts with metric fine pitch thread — Product grades A and B
ISO 15071:1999 Hexagon bolts with flange — Small series — Product grade A
ISO 15072:1999 Hexagon bolts with flange with metric fine pitch thread — Small series — Product grade A

3.2 Square neck bolts

ISO 8677:1986  Cup head square neck bolts with large head — Product grade C
ISO 8678:1988  Cup head square neck bolts with small head and short neck — Product grade B

3.3 Hexagon socket head screws

ISO 4762:1997  Hexagon socket head cap screws
ISO 7379:1983  Hexagon socket head shoulder screws
ISO 7380:1997  Hexagon socket button head screws
ISO 10642:1997       Hexagon socket countersunk head screws

3.4 Hexalobular socket head screws
ISO 14579:2001       Hexalobular socket head cap screws
ISO 14580:2001       Hexalobular socket cheese head screws
ISO 14583:2001       Hexalobular socket pan head screws
ISO 14584:2001       Hexalobular socket raised countersunk head screws

3.5 Slotted head screws
ISO 1207:1992        Slotted cheese head screws — Product grade A
ISO 1580:1994        Slotted pan head screws — Product grade A
ISO 2009:1994        Slotted countersunk flat head screws (common head style) — Product grade A
ISO 2010:1994        Countersunk slotted raised head screws (common head style) — Product grade A
ISO 7048:1998        Cross recessed cheese head screws

3.6 Cross-recessed head screws
ISO 7045:1994        Pan head screws with type H or type Z cross recess — Product grade A
ISO 7046-1:1994      Countersunk flat head screws (common head style) with type H or type Z cross recess — Product grade A — Part 1: Steel of property class 4.8
ISO 7046-2:1990      Cross-recessed countersunk flat head screws (common head style) — Grade A — Part 2: Steel of property class 8.8, stainless steel and non-ferrous metals
ISO 7047:1994        Countersunk raised head screws (common head style) with type H or type Z cross recess — Product grade A

3.7 Screw and washer assemblies
ISO 10644:1998       Screw and washer assemblies with plain washers — Washer hardness classes 200 HV and 300 HV

3.8 Set screws
ISO 2342:1972        Slotted headless screws — Metric series
ISO 4026:1993        Hexagon socket set screws with flat point
ISO 4027:1993        Hexagon socket set screws with cone point
ISO 4028:1993        Hexagon socket set screws with dog point
ISO 4029:1993        Hexagon socket set screws with cup point
ISO 4766:1983        Slotted set screws with flat point
ISO 7434:1983        Slotted set screws with cone point
ISO 7435:1983        Slotted set screws with long dog point
ISO 7436:1983        Slotted set screws with cup point
3.9 Weld studs
ISO 13918:1998 Welding — Studs and ceramic ferrules for arc stud welding

3.10 Tapping screws
ISO 1479:1983 Hexagon head tapping screws
ISO 1481:1983 Slotted pan head tapping screws
ISO 1482:1983 Slotted countersunk (flat) head tapping screws (common head style)
ISO 1483:1983 Slotted raised countersunk (oval) head tapping screws (common head style)
ISO 7049:1983 Cross recessed pan head tapping screws
ISO 7050:1983 Cross recessed countersunk (flat) head tapping screws (common head style)
ISO 7051:1983 Cross recessed raised countersunk (oval) head tapping screws
ISO 7053:1992 Hexagon washer head tapping screws
ISO 10509:1992 Hexagon flange head tapping screws
ISO 10510:1999 Tapping screw and washer assemblies with plain washers
ISO 14585:2001 Hexalobular socket pan head tapping screws
ISO 14586:2001 Hexalobular socket countersunk head tapping screws
ISO 14587:2001 Hexalobular socket raised countersunk (oval) head tapping screws

3.11 Drilling screws
ISO 15480:1999 Hexagon washer head drilling screws with tapping screw thread
ISO 15481:1999 Cross recessed pan head drilling screws with tapping screw thread
ISO 15482:1999 Cross recessed countersunk head drilling screws with tapping screw thread
ISO 15483:1999 Cross recessed raised countersunk head drilling screws with tapping screw thread

3.12 Hexagon nuts
ISO 4032:1999 Hexagon nuts, style 1 — Product grades A and B
ISO 4033:1999 Hexagon nuts, style 2 — Product grades A and B
ISO 4034:1999 Hexagon nuts — Product grade C
ISO 4035:1999 Hexagon thin nuts (chamfered) — Product grades A and B
ISO 4036:1999 Hexagon thin nuts (unchamfered) — Product grade B
ISO 4161:1999 Hexagon nuts with flange — Coarse thread
ISO 4775:1984 Hexagon nuts for high-strength structural bolting with large width across flats — Product grade B — Property classes 8 and 10
ISO 7413:1984 Hexagon nuts for structural bolting, style 1, hot-dip galvanized (oversize tapped) — Product grades A and B — Property classes 5, 6 and 8
ISO 7414:1984 Hexagon nuts for structural bolting with large width across flats, style 1 — Product grade B — Property class 10
ISO 7417:1984 Hexagon nuts for structural bolting — Style 2, hot-dip galvanized (oversize
tapped) — Product grade A — Property class 9

ISO 8673:1999  Hexagon nuts, style 1, with metric fine pitch thread — Product grades A and B
ISO 8674:1999  Hexagon nuts, style 2, with metric fine pitch thread — Product grades A and B
ISO 8675:1999  Hexagon thin nuts (chamfered) with metric fine pitch thread — Product grades A and B
ISO 10663:1999 Hexagon nuts with flange — Fine pitch thread

3.13 Prevailing torque type nuts
ISO 7040:1997  Prevailing torque type hexagon nuts (with non-metallic insert), style 1 — Property classes 5, 8 and 10
ISO 7041:1997  Prevailing torque type hexagon nuts (with non-metallic insert), style 2 — Property classes 9 and 12
ISO 7042:1997  Prevailing torque type all-metal hexagon nuts, style 2 — Property classes 5, 8, 10 and 12
ISO 7043:1997  Prevailing torque type hexagon nuts with flange (with non-metallic insert) — Product grades A and B
ISO 7044:1997  Prevailing torque type all-metal hexagon nuts with flange — Product grades A and B
ISO 7719:1997  Prevailing torque type all-metal hexagon nuts, style 1 — Property classes 5, 8 and 10
ISO 7720:1997  Prevailing torque type all-metal hexagon nuts, style 2 — Property class 9
ISO 10511:1997 Prevailing torque type hexagon thin nuts (with non-metallic insert)
ISO 10512:1997 Prevailing torque type hexagon nuts (with non-metallic insert), style 1, with metric fine pitch thread — Property classes 6, 8 and 10
ISO 10513:1997 Prevailing torque type all-metal hexagon nuts, with metric fine pitch thread — Property classes 8, 10 and 12
ISO 12125:1997 Prevailing torque type hexagon nuts with flange (with non-metallic insert) with metric fine pitch thread — Product grades A and B
ISO 12126:1997 Prevailing torque type all-metal hexagon nuts with flange with metric fine pitch thread — Product grades A and B

3.14 Washers
ISO 887:2000   Plain washers for metric bolts, screws and nuts for general purposes — General plan
ISO 7089:2000  Plain washers — Normal series — Product grade A
ISO 7090:2000  Plain washers, chamfered — Normal series — Product grade A
ISO 7091:2000  Plain washers — Normal series — Product grade C
ISO 7092:2000  Plain washers — Small series — Product grade A
ISO 7093-1:2000 Plain washers — Large series — Part 1: Product grade A
ISO 7094:2000  Plain washers — Extra large series — Product grade C
ISO 7094:2000 / Cor.1:2000

ISO 7415:1984
Plain washers for high-strength structural bolting, hardened and tempered

ISO 7416:1984
Plain washers, chamfered, hardened and tempered for high-strength structural bolting

ISO 8738:1986
Plain washers for clevis pins — Product grade A

ISO 10669:1999
Plain washers for tapping screw and washer assemblies — Normal and large series — Product grade A

ISO 10673:1998
Plain washers for screw and washer assemblies — Small, normal and large series — Product grade A

3.15 Pins

ISO 1234:1997
Split pins

ISO 2338:1997
Parallel pins, of unhardened steel and austenitic stainless steel

ISO 2339:1986
Taper pins, unhardened

ISO 2340:1986
Clevis pins without head

ISO 2341:1986
Clevis pins with head

ISO 8733:1997
Parallel pins with internal thread, of unhardened steel and austenitic stainless steel

ISO 8734:1997
Parallel pins, of hardened steel or martensitic stainless steel (Dowel pins)

ISO 8735:1997
Parallel pins with internal thread, of hardened steel or martensitic stainless steel

ISO 8736:1986
Taper pins with internal thread, unhardened

ISO 8737:1986
Taper pins with external thread, unhardened

ISO 8739:1997
Grooved pins — Full-length parallel grooved, with pilot

ISO 8740:1997
Grooved pins — Full length parallel grooved, with chamfer

ISO 8741:1997
Grooved pins — Half-length reverse taper grooved

ISO 8742:1997
Grooved pins — One-third-length centre grooved

ISO 8743:1997
Grooved pins — Half-length centre grooved

ISO 8744:1997
Grooved pins — Full-length taper grooved

ISO 8745:1997
Grooved pins — Half-length taper grooved

ISO 8746:1997
Grooved pins with round head

ISO 8747:1997
Grooved pins with countersunk head

ISO 8748:1997
Spring-type straight pins — Coiled, heavy duty

ISO 8750:1997
Spring-type straight pins — Coiled, standard duty

ISO 8751:1997
Spring-type straight pins — Coiled, light duty

ISO 8752:1997
Spring-type straight pins — Slotted, heavy duty

ISO 13337:1997
Spring-type straight pins — Slotted, light duty
3.16 Rivets

ISO 1051:1999 Rivet shank diameters
ISO 14588:2000 Blind rivets — Terminology and definitions
ISO 14589:2000 Blind rivets — Mechanical testing
ISO 15973:2000 Closed end blind rivets with break pull mandrel and protruding head — AlA/St
ISO 15974:2000 Closed end blind rivets with break pull mandrel and countersunk head — AlA/St